Large selection of grinding and polishing machines
The LaboPol series consists of 8 machines with different disc sizes and speed ranges, covering all possible applications.

Three system sizes
LaboPol is available in three different disc sizes: 200 mm, 250 mm and 300 mm dia.

Variable or fixed speed
With speeds from as low as 12 rpm, a maximum of 1200 rpm or fixed speeds for less demanding tasks, there is always a LaboPol for your preparation requirements.

Manual or automatic preparation
All machines in the LaboPol series can be used for manual grinding and polishing.

With a LaboForce specimen mover they can be upgraded for more automatic preparation, and with a LaboDoser also automatic dosing and timer control can be added.

Machines for grinding, lapping and polishing
User-friendly and easy operation
Quick exchange of grinding, lapping and polishing discs
Table-top design in corrosion-resistant material
Automation with the specimen movers LaboForce-1, LaboForce-3 and LaboForce-Mi
The LaboPol grinding, lapping and polishing machines are produced in many different versions:

**LaboPol-1** is the single speed basic version in the LaboPol series. The 250 rpm speed is appropriate for both manual preparation and automatic fine grinding and polishing.

**LaboPol-2** is the two speed version with 250 and 500 rpm. 500 rpm is used for manual plane grinding and 250 rpm for automatic fine grinding and polishing with the specimen mover LaboForce-3.

**LaboPol-4**: With low, variable speed of between 12-120 rpm LaboPol-4 is suited for the gentle preparation of sensitive materials.

**LaboPol-5**: The variable rotational speed of between 50 - 500 rpm is controlled by an electronic servo system that keeps the selected speed constant, independent of the load. LaboPol-5 is suitable for laboratories handling a wide variety of materials.

**LaboPol-6**: With a variable speed of between 120 - 1200 rpm, LaboPol-6 is the perfect choice when polishing with alumina. The very high speed guarantees fast material removal and short polishing times.

**LaboPol-21** is a two disc, single speed machine with 250 rpm. LaboPol-21 is the successor of the well-known Knuth-Rotor which has been used in many laboratories since the Fifties. LaboPol-21 can be used for manual grinding or polishing on either disc. However, also one specimen mover can be mounted on LaboPol-21. This makes it possible to use one disc for manual preparation and the other for semi-automatic fine grinding or polishing.

**LaboPol-25**: When speeds other than 250 rpm are required, LaboPol-25 is ideal. It is similar to LaboPol-21, but has variable rotational speed of between 50 - 500 rpm.

**LaboPol-35** also has continuously variable speed from 50 - 500 rpm. With a disc size of 300 mm dia. it is perfectly suited for the manual preparation of large specimens and, together with LaboForce-Mi for the automatic preparation of mineralogical specimens.

**User-friendly and easy operation**

The machines in the LaboPol series are designed to provide all the necessary functions to make them easy to operate and extremely user-friendly.

The LaboPol machines are ideal for the small volume materialographic laboratory, or in a high volume lab as supplementary equipment for preparation requirements outside the daily routine. Especially LaboPol-1, -2, -4, -5 and 6 take up little space in your lab and can be placed where it is most convenient for the operator, on standard laboratory furniture.

**Quick exchange of lapping, grinding and polishing discs**

The LaboPol machines can be used to fulfil all kinds of materialographic preparation requirements. They can be used for grinding, lapping and polishing with all different types of consumables. All preparation discs can be exchanged easily. Therefore, when only a moderate preparation capacity is required, all processes may be carried out with just one LaboPol and a number of discs, depending on the number and type of preparation steps required.

Since non adhesive SiC Foils can be used, only one MD-Disc is necessary for all different preparation steps, from plane grinding to final polishing.

LaboPol can be used for grinding with all the consumables available in the MD-System, with SiC Foil and for polishing with diamonds, oxide polishing suspensions OP-S, OP-U, OP-A or alumina.

**Table-top design in corrosion-resistant material**

The LaboPol series is produced in identical, stylish, functional, easy-to-clean cabinets of tough, corrosion-resistant material. They are equipped with a water tap and drain outlet.

**Automation through specimen movers**

If the number of specimens increases or if, for other reasons, the need for automation should arise, LaboPol can be automated by mounting a specimen mover, (see special brochure). With this combination, up to 3 specimens (8 on LaboForce-Mi) can be fine ground, lapped or polished simultaneously.

An investment in LaboPol enables future upgrading to automation to meet the growing demands. Three different specimen movers are available.

With LaboPol/LaboForce, the operator may lap, grind or polish as required through a quick and simple exchange of discs.
LaboForce-1 is the basic specimen mover, running at a speed of 8/10 rpm and the force on each individual sample can be adjusted between 2 and 20 N. LaboForce-1 is the correct, economic choice when there are only limited requirements to the preparation time.

LaboForce-3 is a specimen mover running at a speed of 200/240 rpm. With LaboForce-3, the LaboPol becomes a versatile semi-automatic preparation system. The force on each individual sample can be adjusted between 5 and 40 N. The speed of 200/240 rpm results in a short preparation time.

Both specimen movers have a capacity of 1 - 3 specimens and are equipped with an adjustable drip lubricator.

LaboForce-Mi can be mounted on and connected to LaboPol-35, which means that it does not need a separate power connection and that it can be started and stopped together with the LaboPol-35.

LaboForce-Mi is designed for the preparation of mineralogical specimens. Grinding, lapping and polishing, all can be carried out on the same system.

With a speed of 3/4 rpm and an adjustable force between 2.5 - 20 N, LaboForce-Mi is ideally suited for the lapping and polishing of mineralogical specimens.

Up to 8 specimens can be prepared at the same time.

High level of reproducibility
A complete line of accessories and consumables allows the use of all the most recent preparation techniques on LaboPol which ensures that the highest specimen quality can be achieved.

Automatic dosing unit
LaboDoser can be connected to LaboPol and LaboForce, turning the LaboSystem into an automatic preparation system. Dosing of 4 different diamond suspensions, lubricants or all-in-one diamond suspensions together with a built-in timer allows running of an entire preparation step unattended. LaboDoser provides a unique opportunity to upgrade your LaboSystem and at the same time cut back on consumable costs and reduce preparation time.

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### Technical data

<table>
<thead>
<tr>
<th>Cat.no.</th>
<th>LaboPol-1 05186327</th>
<th>LaboPol-2 05426327</th>
<th>LaboPol-3 05436327</th>
<th>LaboPol-4 05206327</th>
<th>LaboPol-5 05416327</th>
<th>LaboPol-6 05206327</th>
<th>LaboPol-21 05296327</th>
<th>LaboPol-25 05866327</th>
<th>LaboPol-35 06116327 06116416</th>
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</thead>
<tbody>
<tr>
<td><strong>Motor</strong></td>
<td>1/3 x 200-240 V / 50-60 Hz</td>
<td>1/3 x 200-240 V / 50-60 Hz</td>
<td>1 x 100 V / 50-60 Hz</td>
<td>1 x 100 V / 50-60 Hz</td>
<td>1 x 100 V / 50-60 Hz</td>
<td>1 x 100 V / 50-60 Hz</td>
<td>1 x 100 V / 50-60 Hz</td>
<td>1 x 100 V / 50-60 Hz</td>
<td>1 x 100 V / 50-60 Hz</td>
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<tr>
<td><strong>Output</strong></td>
<td>250 W</td>
<td>80 W</td>
<td>250 W</td>
<td>1000 W</td>
<td>250 W</td>
<td>1000 W</td>
<td>250 W</td>
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</tr>
<tr>
<td><strong>Speed</strong></td>
<td>250 rpm</td>
<td>250/500 rpm</td>
<td>12-120 rpm</td>
<td>120-1200 rpm</td>
<td>250 rpm</td>
<td>120-1200 rpm</td>
<td>250 rpm</td>
<td>120-1200 rpm</td>
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<tr>
<td><strong>Grinding/ polishing discs</strong></td>
<td>Dia 200-230 mm / 8-9”</td>
<td>Dia 120-200 mm / 4-8”</td>
<td>Dia 100-200 mm / 4-8”</td>
<td>Dia 100-200 mm / 4-8”</td>
<td>Dia 100-200 mm / 4-8”</td>
<td>Dia 100-200 mm / 4-8”</td>
<td>Dia 100-200 mm / 4-8”</td>
<td>Dia 100-200 mm / 4-8”</td>
<td>Dia 100-200 mm / 4-8”</td>
</tr>
<tr>
<td><strong>Fittings</strong></td>
<td>No. of discs 1</td>
<td>No. of discs 2</td>
<td>No. of discs 2</td>
<td>No. of discs 2</td>
<td>No. of discs 2</td>
<td>No. of discs 2</td>
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<tr>
<td><strong>Splash rings</strong></td>
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<tr>
<td><strong>Connected specimen movers</strong></td>
<td>LaboForce-1 Possible Recommended</td>
<td>LaboForce-1 Recommended Possible</td>
<td>LaboForce-1 Recommended Possible</td>
<td>LaboForce-1 Recommended Possible</td>
<td>LaboForce-1 Recommended Possible</td>
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<td><strong>Accessories</strong></td>
<td>Lid 00186901</td>
<td>Lid 05166901</td>
<td>Lid 05556901</td>
<td>Lid 05166901</td>
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<tr>
<td><strong>Dimensions</strong></td>
<td>Width 410 mm / 16.1”</td>
<td>Width 700 mm / 28.0”</td>
<td>Width 700 mm / 28.0”</td>
<td>Width 700 mm / 28.0”</td>
<td>Width 700 mm / 28.0”</td>
<td>Width 700 mm / 28.0”</td>
<td>Width 700 mm / 28.0”</td>
<td>Width 700 mm / 28.0”</td>
<td>Width 700 mm / 28.0”</td>
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<tr>
<td><strong>Depth</strong></td>
<td>670 mm / 26.4”</td>
<td>690 mm / 27.2”</td>
<td>690 mm / 27.2”</td>
<td>690 mm / 27.2”</td>
<td>690 mm / 27.2”</td>
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<td>690 mm / 27.2”</td>
<td>690 mm / 27.2”</td>
<td>690 mm / 27.2”</td>
</tr>
<tr>
<td><strong>Height</strong></td>
<td>315 mm / 12.4”</td>
<td>220 mm / 8.7”</td>
<td>220 mm / 8.7”</td>
<td>220 mm / 8.7”</td>
<td>220 mm / 8.7”</td>
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<td>220 mm / 8.7”</td>
<td>220 mm / 8.7”</td>
<td>220 mm / 8.7”</td>
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<tr>
<td><strong>Weight</strong></td>
<td>22 kg / 48.5 lbs</td>
<td>28 kg / 62 lbs</td>
<td>28 kg / 62 lbs</td>
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<td>28 kg / 62 lbs</td>
<td>28 kg / 62 lbs</td>
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