CitoPress-10/-20

The fastest way to mounting and increased productive capacity

CitoPress is offering ultra-short mounting times and maximum user-friendliness. Speed is further improved by using the optional dosing system. The unique automatic dosing system enables dosing of a pre-set amount of mounting resin.

Main features
- Low mass mounting units for fast heating
- Automatic detection of cylinder dimension
- Automatic dosing system for faster filling of the cylinders and less spilling of resins
- Turn/push-knob and large display for intuitive operation
- On-screen Hot Mounting Application Guide for convenient information and minimum of errors

Additional features
- Extended temperature range: 80-180°C
- Remote signalling (flashing light when process is ready)
- Selectable Stand-by heat with sleep function
- Software options: Sensitive, Database
- Low build-height for easy visual control
- Triple-threaded, no-jam top closure
- Individually controlled parameters: temperature, force/pressure, heating time, cooling time
- Simple access for easy cleaning
- Top closure elevator for easy positioning
- Powerful heating unit (1000 W)
- Hydraulic system with high accuracy pressure control
- 3 preset cooling levels (Hi/Med/Lo)
**CitoPress increases your capacity**

CitoPress is a powerful mounting press, giving you high speed and maximum user-friendliness. The result is faster turnaround and increased productive capacity.

CitoPress is provided with a hydraulic system, where the pressure is controlled with very high accuracy, securing fragile specimens.

Available as CitoPress-20 with dual cylinder, and as CitoPress-10 with a single cylinder.

**Automatic dosing system**

Speed is further improved by using the optional dosing system. The unique automatic dosing system enables dosing of a pre-set amount of mounting resin. The advantages are faster filling of the cylinders and less spilling of resins.

**How it works**

A dosing unit is linked to a specific resin by a RFID chip, which is recognized by the mounting press. In turn, when using CitoDoser, the last used method is automatically stored and recalled when the relevant Doser is placed on the press.

With its flat base, CitoDoser is easily stored on the workdesk when not in use.

To be able to link CitoDoser and the resin inside with more than one method, it is necessary to purchase the Database option.

**Large display and turn/push-knob**

CitoPress-10/-20 feature a large, LCD display, which graphically shows parameter settings and mounting progress. Changing parameters is very fast and easy by using the turn/push-knob. Intuitive operation secures faster turnaround, a minimum of errors and the shortest possible set-up time.

**Method parameters** (temperature, pressure, heating time, cooling time) can be controlled individually, ensuring full flexibility in mounting.

The user-friendly turn/push-knob gives access to the following standard options:

**Stand-by mode**

Used for serial mounting. Maintains a minimum temperature of 20-60°C on the mounting unit, thus cutting down on the heating time. Unlike other presses, stand-by heating can be switched off.

**Operation mode**

Three different operation levels are available for selecting levels of user access:

- Production mode, gives access to mounting and selection of method only.
- Development mode, gives access to changing method parameters (plus Production mode access).
- The Configuration mode, gives full access, including access to configuration of set-up parameters.

CitoPress can reduce mounting times to nearly one third, compared to competing presses. (Appplies for a 30 mm dia. cylinder. When using a 40 mm dia. cylinder CitroPress can reduce mounting times by half.)

**CitoPress mounting times for different resins, compared to competing presses (competing presses = 100%)**

<table>
<thead>
<tr>
<th>Resin Type</th>
<th>CitoPress Time</th>
<th>Competing Presses Time</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bakelite</td>
<td>70%</td>
<td>100%</td>
</tr>
<tr>
<td>Bakelite + carbon</td>
<td>50%</td>
<td>100%</td>
</tr>
</tbody>
</table>

Intuitive operation: Push a single key to activate the automatic dosing system

Fast and easy selection: The large display and the turn/push-knob facilitate a fast selection of selection parameters
User-friendly software

On-screen Hot Mounting Application Guide
The built-in Hot Mounting Application Guide takes user-friendliness to a new level. You have the mounting parameters for all Struers resins right on the press. A detailed description of the Struers resins is also available on-line.

Select the Struers resin to be used, and CitoPress automatically checks the cylinder diameter used, adapts the appropriate method, after which it is displayed – ready for use. Everything you need to know about the resins and their usage – right at your fingertips!

Automatic detection of cylinder dimension
When changing the cylinder dimension, the press automatically detects the new size, and adjusts the method parameters accordingly. In this fashion, errors from an incorrect cylinder setting are eliminated.

Remote signalling
The mounting unit tower is equipped with a LED-bar, which lights up when a process is started, and flashes when the process is completed. Thus, even from across the lab, the operator can tell when his mount is ready. The LED-bar may be supplemented by an acoustic alarm, which is available on both models.

Software options
In addition the following software options are available:
- Sensitive option:
  Dual phase heating and pressure, for fragile/porous specimens
- Database option:
  Method database for up to 15 user-defined methods

User-friendly design

Low build height
Low build height means easy visual inspection of the mounting cylinder. This is relevant e.g. if tall, thin samples are to be mounted, and the operator wants to check if the sample still stands after adding resin. Another typical situation would be if multiple samples are to be included in the same mount.

Easy Cleaning
The door to the mounting unit tower swings open for easy access to the mounting unit.

Compact mounting units
CitoPress is equipped with compact, low-mass mounting units significantly reducing heating time. Available cylinder diameters: 25, 30, 40, 50 mm, 1¼” and 1½”.

Simple top closure
All presses come with a top-closure elevator. Any handling problems of the top closure as seen on other presses are solved by the top closure design.

The CitoPress top closure is with triple-thread. Thus, the entire process of mounting the top closure follows with a minimum of effort.
ClaroFast is a transparent hot mounting resin, offering you transparent mounts with a clear view to all sample details.

HandyDoser

HandyDoser a manual doser which is ideal when using two different resins in one mount. Combining CitoDoser, from where the larger volume is dosed, with HandyDoser, no spoons or funnels are required any more, and dosing the right volume becomes really easy. Since there is less mess, cleaning of the hot mounting press is reduced to a minimum. The dosing unit doses approx. 5 ml at a time, and holds enough resin for approx. 30 mounts, or approx. 550 ml.

Saves money and resources

The benefit of shorter heating times is reduced energy consumption. Compared to competing presses, less than half the power is required to heat the mounting unit.

Recirculation cooling unit

CitoPress-10 and -20 are prepared for quick connection to a recirculation unit (Cooling System 3).

Three preset cooling levels

All CitoPress models come with three preset cooling levels. The main advantage is water saving, meaning that the MEDIUM mode can be used in most cases, and water usage reduced significantly.

Thermoplastic resins require far longer cooling times than thermosetting. With CitoPress, the cooling level can be set to match the resin. E.g., instead of reducing the cooling level by manually reducing the flow at the water tap, the level can be reduced by selecting the LOW mode.

Specifications

<table>
<thead>
<tr>
<th>CitoPress-20</th>
<th>05746127</th>
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</thead>
<tbody>
<tr>
<td>Advanced, electro-hydraulic hot mounting press with two cylinders, which can be used individually. Built-in Hot Mounting Application Guide with automatic conversion of method parameters. Mounting units are ordered separately. Optional dosing unit CitoDoser and Base Unit (05796101+05796102), recirculation Cooling system 7 (05767XXX), Database (05736900) and Sensitive mode (05736901).</td>
<td></td>
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<th>05736127</th>
</tr>
</thead>
<tbody>
<tr>
<td>Advanced, electro-hydraulic hot mounting press with one cylinder. Built-in Hot Mounting Application Guide with automatic conversion of method parameters. Mounting units are ordered separately. Optional dosing unit CitoDoser and Base Unit (05796101+05796102), recirculation Cooling system 7 (05767XXX), Database (05736900) and Sensitive mode (05736901).</td>
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Mounting units

Consisting of heating/cooling unit, lower ram and top closure with upper ram.

Cylinder diameter 1½” 05786127
Cylinder diameter 1¼” 05786227
Cylinder diameter 25 mm 05786327
Cylinder diameter 30 mm 05786427
Cylinder diameter 40 mm 05786527
Cylinder diameter 50 mm 05786627

CitoDoser


CitoDoser Base Unit

Base unit for use with CitoDoser (05796101).

CitoPress Database

Database option for CitoPress-10 and -20. Store up to 15 mounting methods

CitoPress Sensitive

Sensitive option for CitoPress-10 and -20. Dual phase heating and pressure for fragile/porous specimens.

Cooling system 7

With 50 l tank (05766906), small pump (05766xxx), Cooli-1 (05761116) and lid for cooling unit (05768925).

Voltage:
1 x 100 V / 50 Hz 05767116
1 x 120 V / 60 Hz 05767123
1 x 220 V / 50 Hz 05767122
1 x 240 V / 60 Hz 05767124
1 x 100-120 V / 50/60 Hz CSA 05767216

Accessories

HandyDoser 05736902
## Technical data

### SUBJECT

<table>
<thead>
<tr>
<th>Mounting unit</th>
<th>SPECIFICATION</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mounting dia.</td>
<td>25, 30, 40, 50 mm, 1⅛&quot;, 1½&quot;</td>
</tr>
<tr>
<td>No. of mounting units</td>
<td></td>
</tr>
<tr>
<td>CitoPress-10:</td>
<td>1</td>
</tr>
<tr>
<td>CitoPress-20:</td>
<td>2</td>
</tr>
</tbody>
</table>

### Mounting press

**Mounting parameters**
- Pressure: 50-350 bar / 725-5076 psi in steps of 25 bar / 363 psi
- Heating time: 1-15 min in steps of 0.5 min
- Heating temperature: 80-180°C / 176-356°F in steps of 5°C / 41°F
- Cooling time: 1-15 min in steps of 0.5 min
- Cooling rate:
  - High: Full flow
  - Medium: 20% of full flow
  - Low: 3% of full flow

**Dosing rate**
- *) with optional CitoDoser
- 20-150%

**Software and electronics**
- Controls: Touch pads, turn/push-knob
- LCD display with white LED backlight: 320x240 dots

**Noise levels**
- Idle: 0 dB (A)
- Max.: 56 dB(A)

**Working environment**
- Temperature, operational: 5-40°C / 41-104°F
- Humidity, non-condensing: 0-95% RH

**Supply**
- Voltage / frequency: 100-120V / 50-60Hz, 200-240V / 50-60Hz
- Auto detection and auto switch over
- Power inlet (IEC320-C13): 1-phase (N+L+PE) or 2-phase (L1+L2+PE)
- The electrical installation must comply with "Installation Category II"
- Power, idle: 8W
- Power, max.:
  - CitoPress-10: 1300W@100-120V, 1300W@200-240V
  - CitoPress-20: 1300W@100-120V, 2300W@200-240V
- Current, max.:
  - CitoPress-10: 13A@100–120V, 5.6A@200–240V
  - CitoPress-20: 13A@100-120V, 10A@200–240V
- Water pressure: 1-10 bar / 14.5-145 psi
- Water inlet: ¾”
- Water outlet: ø13 mm

**Dimensions and weight**
- Width:
  - CitoPress-10: 480 mm / 19”, CitoPress-20: 550 mm / 21½”
- Depth: 560 mm / 22”
- Height:
  - 450 mm / 17.7” (excl. CitoDoser)
  - 550 mm / 21½” (incl. CitoDoser)
- Weight:
  - CitoPress-10: 34 kg / 75 lbs, CitoPress-20: 48 kg / 106 lbs
  - CitoDoser: 3.1 kg / 7 lbs

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CitoPress with automatic dosing system for faster filling of the cylinders and less spilling of resins.
Struers’ equipment is in conformity with the provisions of the applicable International Directives and their appurtenant Standards. (Please contact your local supplier for details)

Struers’ products are subject to constant product development. Therefore, we reserve the right to introduce changes in our products without notice